



## **CNC PROGRAMMERS — OPERATORS**

Set up and operate conventional, special purpose, and numerical control machines and CNC machining centers to fabricate metallic and non-metallic parts.

Study blueprints, drawings, and manuals to determine dimensions and tolerances of finished work pieces, sequence of operations, and set up requirements. Measure and mark dimensions and reference points as guides. Experience using mills, lathes, boring bars, and grinders. Calculate and regulate machine controls. Start and operate machines to detect malfunctions and be able to adjust machines. Verifies conformance of finished work pieces. Confer with engineers, production personnel, and or others to resolve problems.

Ability to read, analyze, and interpret blueprints, journals or technical procedures and specifications.

Ability to setup, write programs (G &M Code), and operate ProtoTrak, Fanuc Controls. Knowledge and experience with Mori Siki, HAAS, and Mitsubishi Machining Centers a plus.

Math skills include addition, subtraction, division, and multiplication. Position may require basic concepts of geometry and trigonometry. Must be well versed in the use and interpretation of standard precision measuring tools.

Join our team of quality-conscious manual machinists and reap the benefits of long-term employment with a company that works for you!

Please include salary history with your confidential resume and either

send it to:

**Orbital Tool Technologies**  
**6550 Revlon Dr.**  
**Belvidere, IL 61008**

or fax it to:

**815.547.3609**

Position offers competitive pay rate based on experience. We offer a very attractive compensation package which includes generous bonus plan company paid medical/dental and prescription, company matched 401k, paid vacation and growth opportunities.

### **Job Purpose:**

Responsible for working in a fast paced production facility in a manner that contributes to meeting planned production schedules and the highest quality levels.